

## Technical Data Sheet

### Softell™ TKG 317N NAT



Polypropylene Compounds

#### Product Description

Softell™ TKG 317N is a 25% glass fiber reinforced PP copolymer, with high dimensional stability, good surface appearance, low gloss, high stiffness and excellent scratch resistance. Product is available as a customized color matched, pellet form. Please contact Basell for shrinkage recommendations. This grade is delivered in natural color.

*This grade is not intended for medical, pharmaceutical, food and drinking water applications.*

Application	Interior Trims
Market	Automotive
Processing Method	Injection Molding
Attribute	Good Dimensional Stability; High Stiffness; Pleasing Surface Appearance; Scratch Resistant

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Melt Flow Rate, (230 °C/2.16 kg)	9.5	g/10 min	ISO 1133-1
Density, (23 °C)	1.09	g/cm <sup>3</sup>	ISO 1183-1/A
<b>Mechanical</b>			
Flexural Modulus, (23 °C, Tech. A)	4500	MPa	ISO 178/A1
Tensile Stress at Yield, (23 °C)	63	MPa	ISO 527-1, -2
<b>Impact</b>			
Charpy Impact Strength - Notched			
(23 °C)	10	kJ/m <sup>2</sup>	ISO 179-1/1eA
(-30 °C)	7.5	kJ/m <sup>2</sup>	ISO 179-1/1eA